



## Surface Treatment Enamel 400 ml (V400PAST)(V400PRIMER)

Before painting your plastic or metallic surfaces, you should always prime and prepare the surface for long-lasting appearance and better adhesion of your paint. This Ambro-Sol spray leaves a transparent coat, it protects from rust and covers scratches.

**SURFACE TREATMENT** - This paint is designed to be used as the base coat for a project. It provides a strong base to ensure the perfect adhesion of the enamel spray on difficult surfaces such as plastics and metals. It protects metal surfaces from rust. On cars it covers small imperfections and scratches. Clean carefully the surface before application and shake vigorously the can. It dries to the touch in roughly 15 minutes and dries fully in roughly 22 hours. For overcoating are required at least 24/48 hours. After use, it's advisable to spray for 2/3 seconds with the spray upside down, to avoid the block of the nozzle.



**Product subject to directive C.O.V.**  
Subcategory: Special finishes  
Limit value COV: 840 g/Liter

**FIELDS OF APPLICATION AND SUPPORT PREPARATION:** After thorough manual/ mechanical cleaning or degreasing: Wood surfaces, metal surfaces as iron, aluminum, steel, glass and plastics, bodywork. Apply at room temperature: Min 5°C – Max 35°C.

### Technical Specifications:

Quantity	400 ml
Box / Case	6 Pz.
Aspect	Tin-Plate can containing under pressure fluid
Chemical nature	Quick drying acrylic paints
Colour	Various
Odour	Characteristic of solvent
Relative density at 20°C	0,71 ÷ 0,75 g/ml Primer e Antirust
Flash point	Und. 0° C extremely flammable
Writing on spray bottom	Barcode, Batch date, product name
Pressure	at 20°C 5,5 ± 0,5 bar
Pressure	at 50°C 8,0 ± 0,5 bar
Viscosity Ford cup	from 10" to 13"
Dry residual in spray	from 3% to 32%
Granulometry grindometer	Bottom Scale 0 a 2 Micron
Gloss	From 7 to 95 Gloss (Glossmeter angle 60°)
Thickness 1 coat	13-24 Micron
Thickness 3 coats	36-54 Micron
Resistance temperature	-10°C / +130°C (Peak 150° C)
Drying time t=20°:	Out dust: 15-30 minutes
	Dry to touch: 15-30 minutes
	Dry in full depth: 22 hours
	Overcoating Interval: 22/48 hours
Security cap child-proof patented and registered	
Token and ring with color reference	
It is possible to have different type of dispenser for various effects and employ	
Check the color and/or product type on the cap and/or on the bottom of the can.	

**ADVICE FOR USE:** clean accuracy the surface. The surface must be completely dry and then choose the right product to satisfy your needs:

Iron surfaces: Enamel anti-rust V400PAST.1, V400PAST.9, V400PAST.10, V400STUCCO, V400PRIMER.3,

Galvanized surfaces: Galvanized sheets primer (V400PRIMER.5)

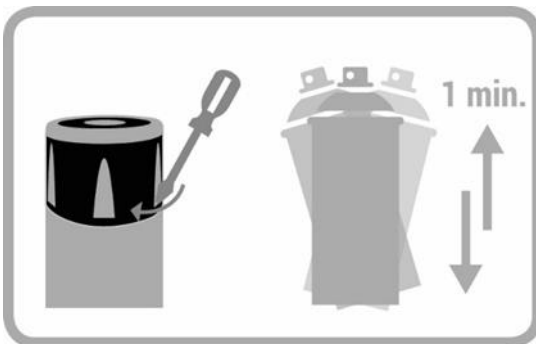
Metallic surfaces and light alloy: Primer Metals and Light Alloys (V400PRIMER)

Plastic surfaces: Anchor primer for plastics (V400PRIMER.2)

Bodywork surfaces: Bodywork Primer V400PRIMER.3.

## INSTRUCTIONS FOR USE:

- Vigorously shake the can for at least 1 minute, until you hear the inner marbles move freely. It is also suggested to occasionally shake the cylinder even during use;
- Carefully clean the surface before application;
- Test in a hidden area to verify compatibility of the surface with the paint.



Remove the secure/safety seal on cap to open the spray.



**Actuator according to the product.**

**Dispensing: linear or adjustable**

**Quantity product dispensed: from minimal to extensive**

**Dispensing type: from narrow cone to large**

**Spray type: nebulized**

## SPRAY:

- Apply a first hand/coat light to improve coverage and adherence, to reduce the possibility of dropping. Apply from a distance of 20 cm;
- After a few moment apply a second horizontal hand/coat immediately followed by a third vertical hand-coat;
- Let dry a few minutes;
- After use, it's advisable to spray for 2/3 seconds with the spray upside down, to avoid the block of the actuator;
- After 24h, proceed with the normal use of painted piece.

## MODALITY OF STORAGE

Before using: stock the product in a dry location and don't stock it with a temperature under 5°C and over 45°C, after the use, keep containers closed. In the original package, the product can be conserved for 24 months (warranty). The product doesn't expire.

After the first usage: conserve in a fresh and dry location, away from hot spring. Keep out of reach of children.

This information, even if reliable, must be considered only approximate. We are not responsible for the wrong use of the product, or the violation of any license. Before using, the users should verify the suitability of the product for its specific use.

**BEFORE USE, CONSULT THE SAFETY DATA SHEET OF THE PRODUCT**